

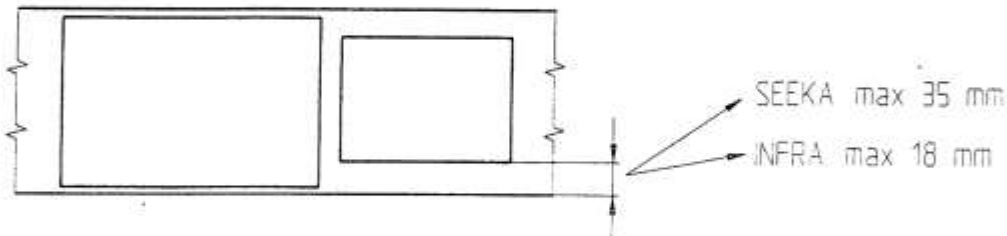


Label Printing Instructions for the
VL1 Labeller
Stock Code: 98396

IMPORTANT INFORMATION

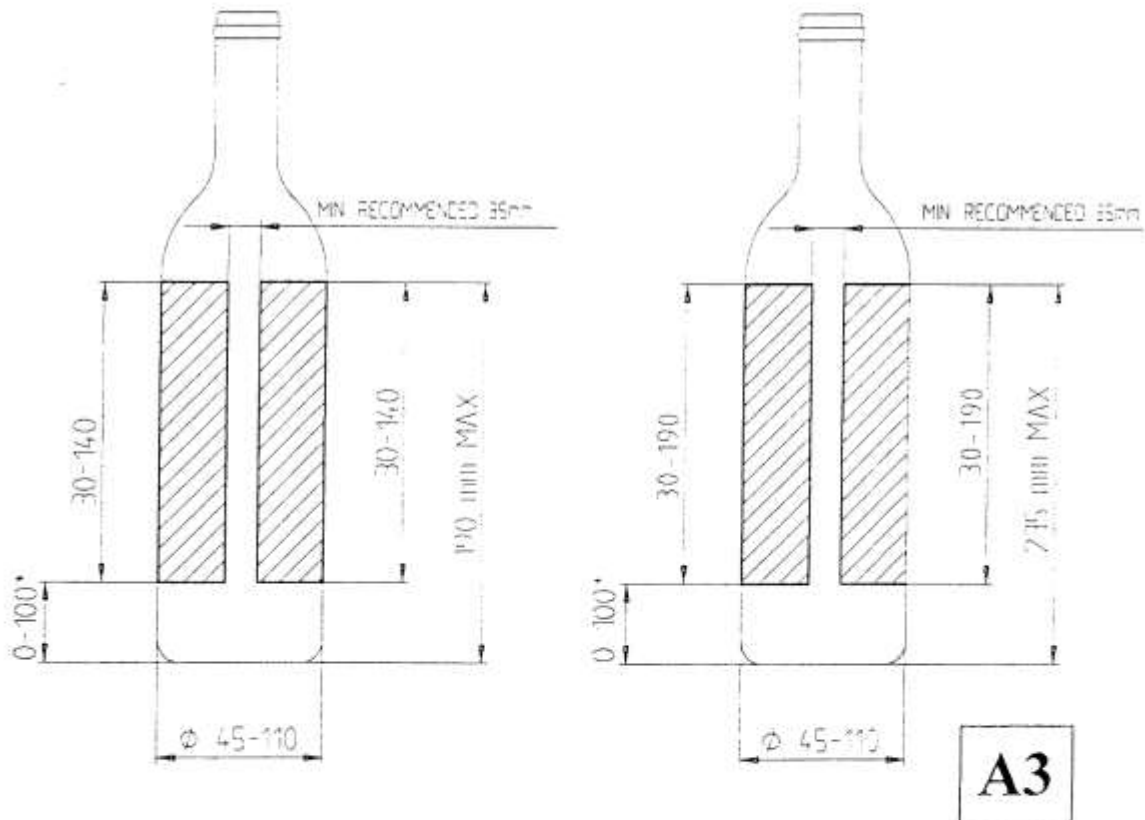
The information contained in these pages must be given to your label printers **before** labels are printed.

SIZES AND POSITION OF THE LABELS
ON ROUND BOTTLE FOR THE MACHINE



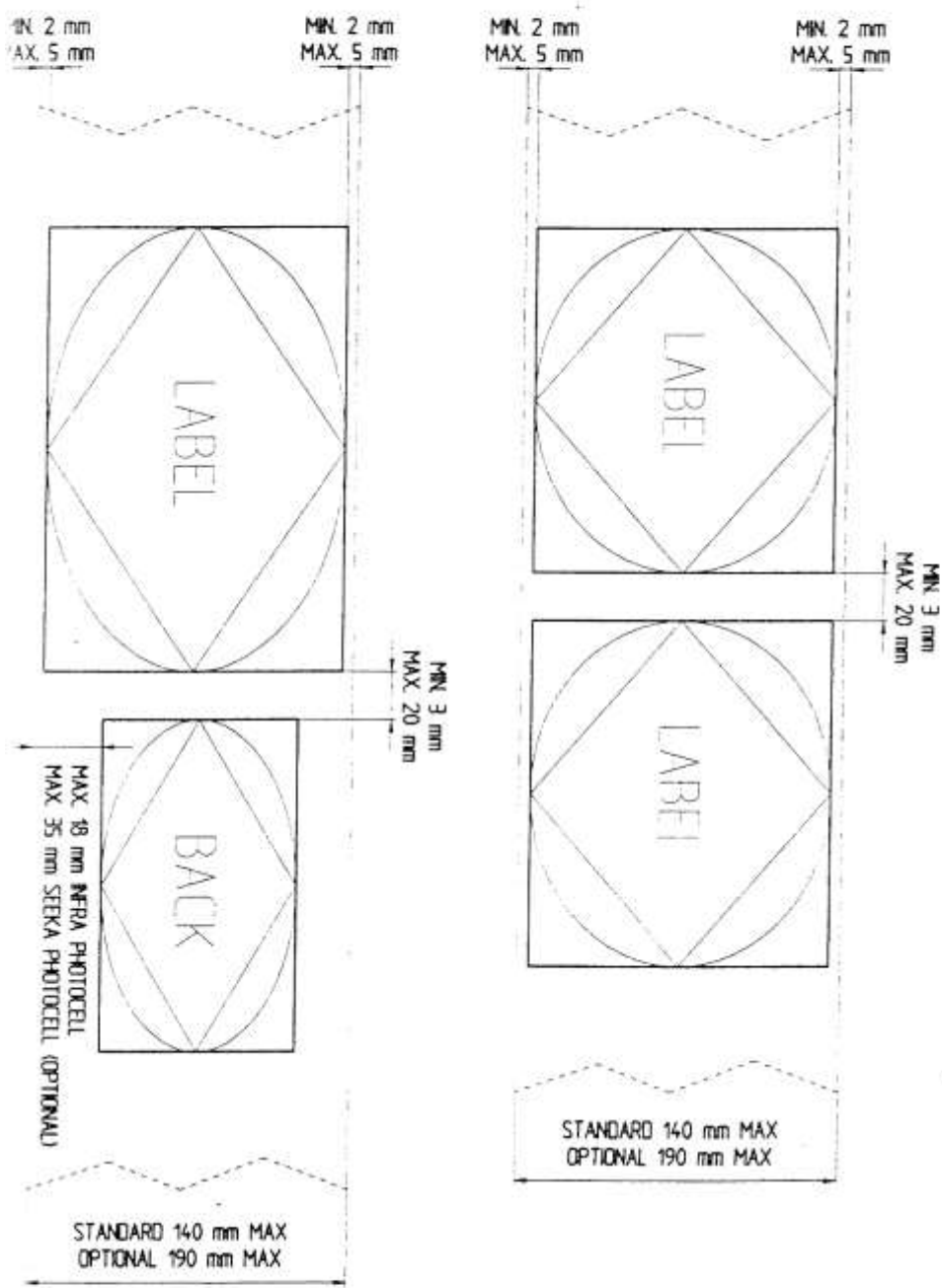
STANDARD PINS

HIGH PINS



* : ATTENTION: for greater heights, keeping the upper edge of the label unaltered, move the paper support disks.

MAXIMUM DIMENSIONS OF THE PAPER BASE AND MINIMUM
AND MAXIMUM DISTANCES BETWEEN THE LABELS
(ALL THE MACHINES)



B1

Direction of paper winding

Front and back labels must be wound as shown in Fig. A below (Outside wound right hand edge leading).

In each case the core diameter should be 76mm and the outside diameter of the label reel should be less than 270mm.

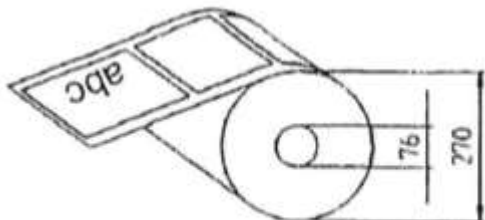


Fig . A

Cylindrical containers

If the front and back labels are on the same reel, the distance between the bottom of the label and the bottom of the backup paper must not exceed 18 mm (fig. C below).

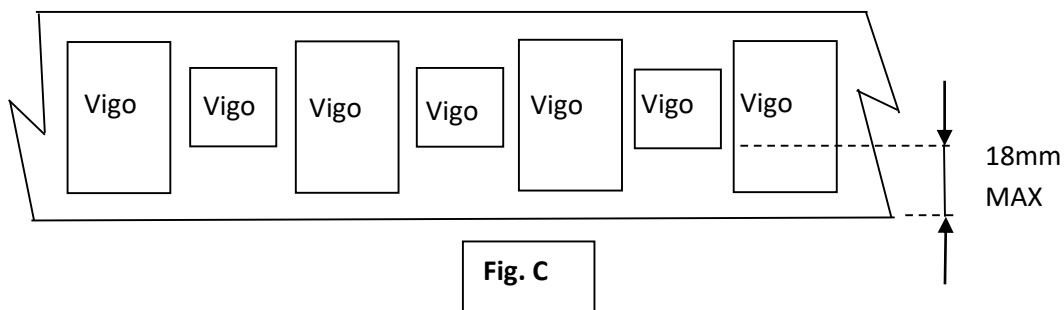
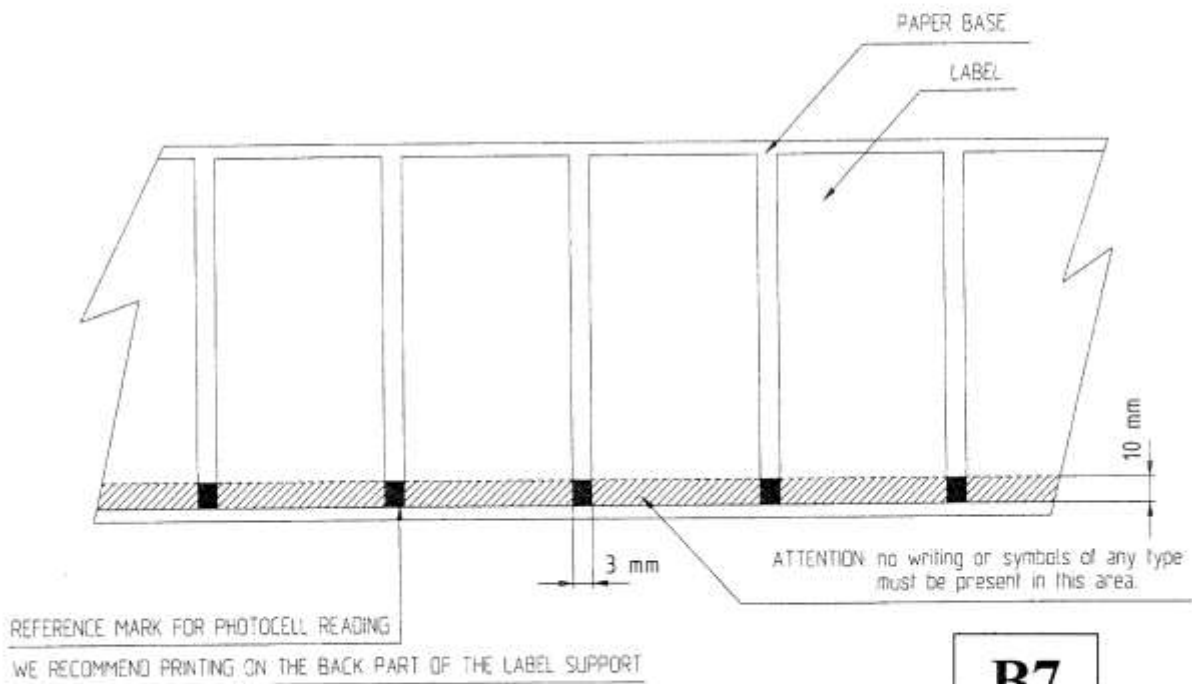
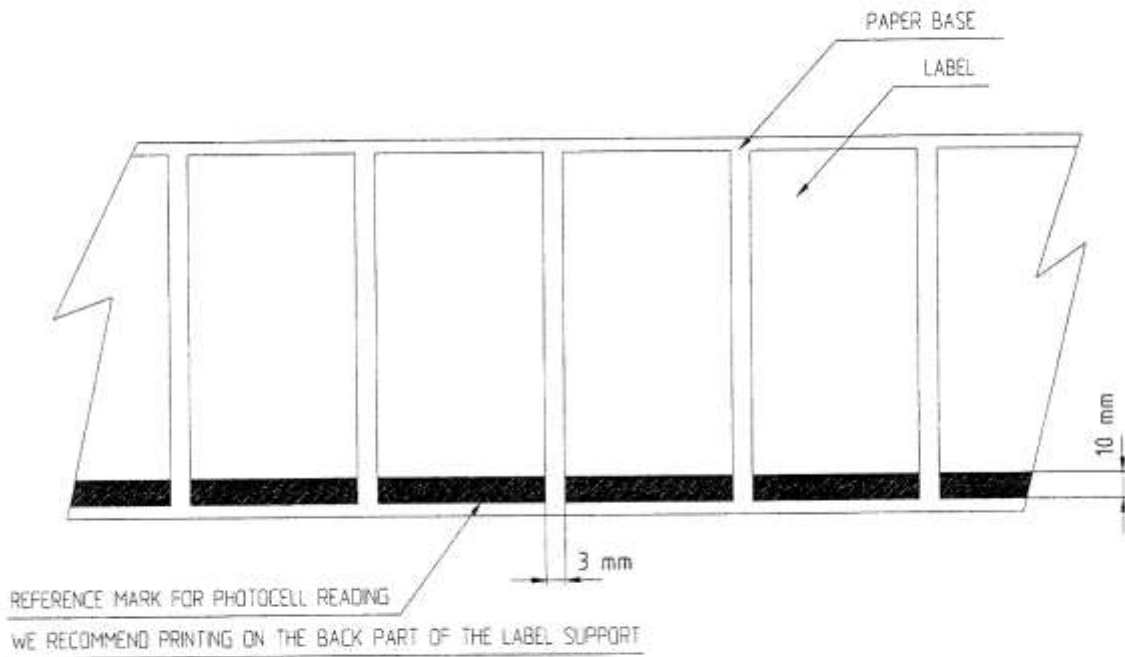


Fig. C

EXAMPLE OF REFERENCE MARK PRINTING TO ENABLE
THE USE OF INFRA, SEEKA, TELEMECANIQUE
PHOTOCELLS ON ROLLS OF TRANSPARENT LABELS



DETACHMENT OF THE LABEL FROM THE BACKING ALONG THE PAPER ROUTE.

IF THE LABEL IS MADE FROM PARTICULARLY STIFF OR HEAVY PAPER, AND THE SILICON BACKING DOES NOT HOLD IT SUFFICIENTLY, IT COULD COME UNSTUCK (SEE THE DRAWING).

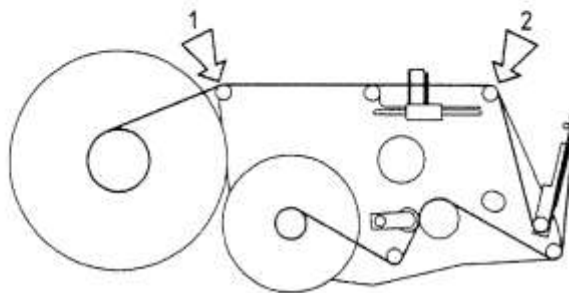
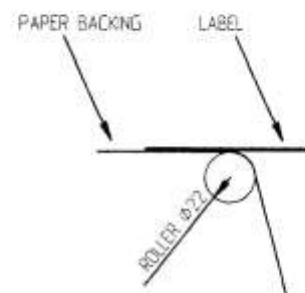


FIG.1 - POSSIBLE INCONVENIENCE



TO AVOID THIS INCONVENIENCE A $\phi 60$ ROLLER WITH CENTRAL SUPPORT BEARINGS SHOULD BE PUT AT THE CRITICAL POINTS OF THE PAPER ROUTE. THE LABEL DOES NOT USUALLY COME UNSTUCK FROM THE PAPER BACKING ON A ROLLER WITH THIS DIAMETER.

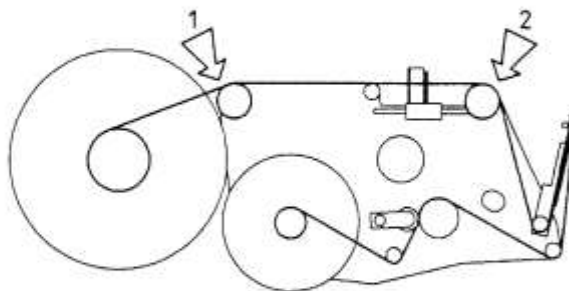
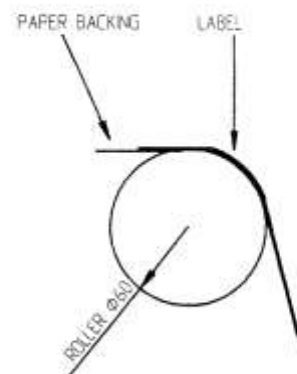


FIG.2 - SOLUTION WITH $\phi 60$ ROLLERS



B8